

*Life Inside a Single*  
*Hollow Fiber*

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Thursday, March 22<sup>nd</sup>,  
2018 (4:00 pm – 5:30  
pm)

# “Seeing” The Dialysis Process

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As human beings, we are limited in our ability to observe the processes occurring inside a dialyzer

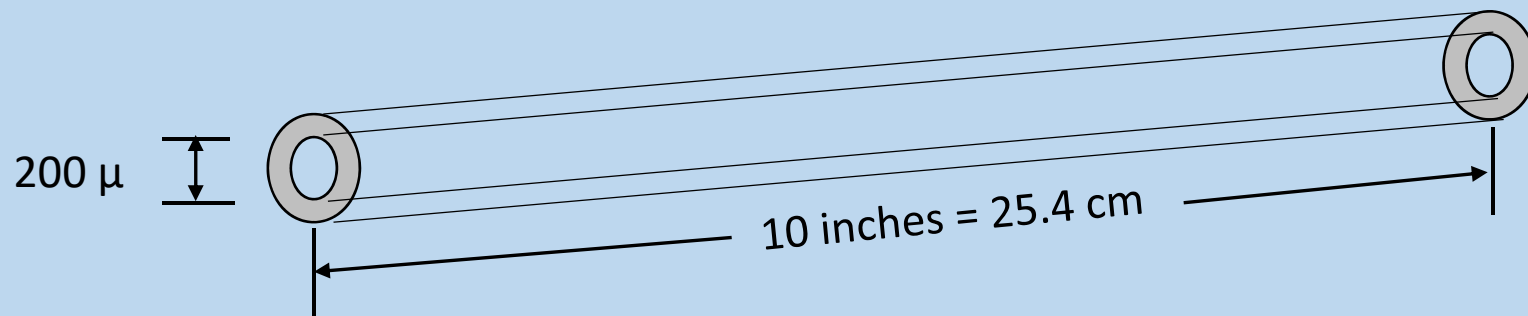
We can still understand what is happening in the dialyzer thanks to scientific experimentation, modeling, and application of these processes for benefit of the ESRD patient

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How well do you “picture” the dialysis process? Follow along and find out

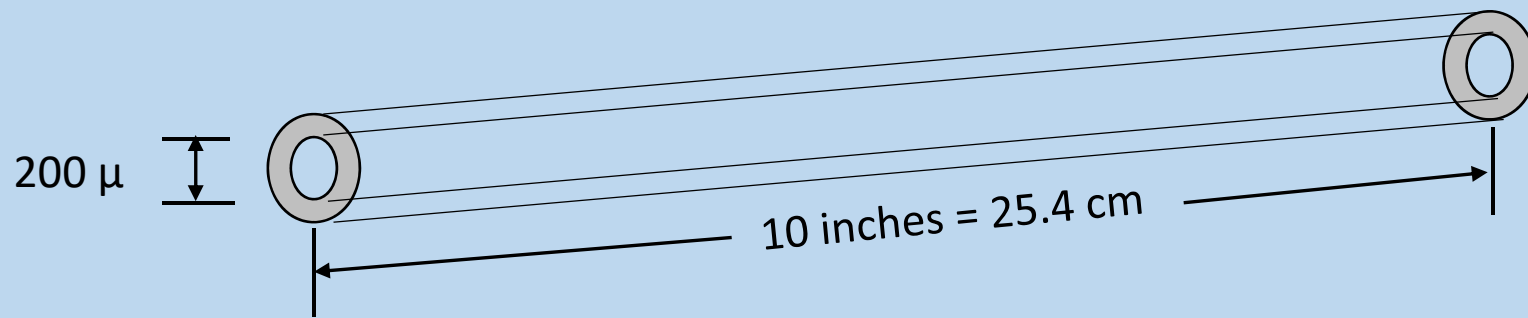
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# Introducing our hollow fiber



- Length (L) = 0.254 m, Radius =  $100\ \mu = 100 \times 10^{-6}\ \text{m}$
- Its volume would be  $= L \times \pi R^2 = 7.98 \times 10^{-9}\ \text{m}^3 = 7.98 \times 10^{-6}\ \text{liter} = 7.98 \times 10^{-3}\ \text{mL}$
- 10,000 of these fibers will have a volume of 79.8 mL
- How long would our fiber have to be to hold a liter of fluid?

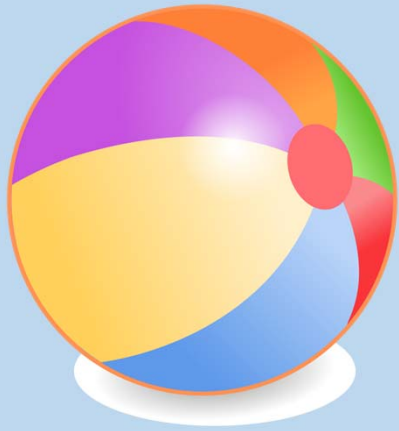
# Introducing our hollow fiber



- Its internal surface area =  $L \times 2\pi R = 1.60 \times 10^{-4} \text{ m}^2$
- 10,000 of these fibers will have a total surface area of  $1.60 \text{ m}^2$
- 12,500 fibers =  $2.0 \text{ m}^2$

## Hollow Fiber vs. a Red Cell

- Picture a hollow fiber with a red cell inside. If a beach ball represents the inside diameter of the hollow fiber what size would a red cell be?
- A) The size of a volleyball
- B) The size of a Baseball
- C) The size of a Ping Pong Ball
- D) The size of a Marble



## Hollow Fiber vs. a Red Cell



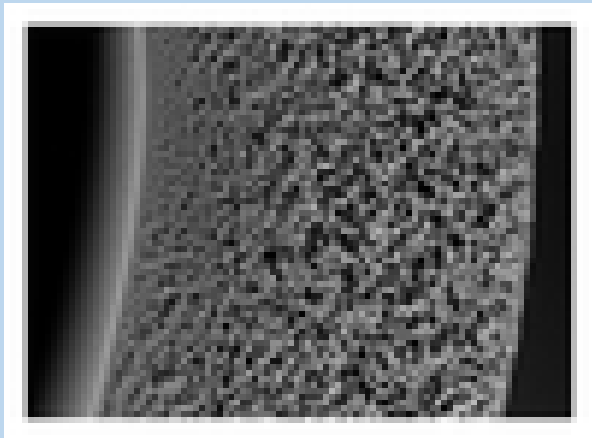
- The diameter of the average beach ball is about 16 inches = 41 cm
- The diameter of a hollow fiber is 200 microns
- The diameter of a red cell is 7 microns which means a red cell's diameter is about 28x smaller than a hollow fiber's diameter
- $41\text{cm}/28 = 1.46\text{ cm} = 14.6\text{ mm}$
- Answer: D) A marble who's standard size is 15 mm

Note: A ping pong ball is 40 mm in diameter

# Membrane Thickness vs. Pore Size

- Picture a piece of membrane. Which of these items best represents what you are picturing?
- A) A slice of Swiss Cheese
- B) A fine Sponge
- C) A Window screen
- D) A slice of bread

# Membrane Thickness vs. pore size



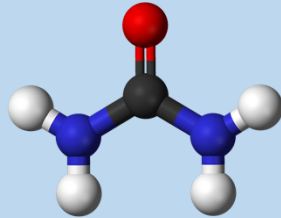
- The average membrane thickness is between 10 and 50 microns ( $1$  to  $5 \times 10^{-5}$  m)
- The average pore size is about 100 angstroms ( $1 \times 10^{-8}$  m)
- The membrane is about 3,000x thicker than the average pore diameter
- This Photo by Unknown Author licensed under CC BY The answer is: b) A fine sponge

Note: The diameter of a urea molecule is 2.6 Angstroms so it can easily pass through the pores in a membrane.



Plasma  
fluid  
volume vs.  
Total  
volume

- Total volume =  $7.98 \times 10^{-3}$  mL
- Assume 33% hematocrit then:
  - Hollow fiber plasma volume =  $7.978 \times 10^{-3}$  mL  $\times$   $2/3$  =  $5.31 \times 10^{-3}$  mL
- 6% of plasma is protein, therefore:
  - Hollow fiber fluid volume =  $0.94 \times 5.31 \times 10^{-3}$  mL =  $4.99 \times 10^{-3}$  mL  $\approx$   $5/1000$  mL =  $5 \mu\text{L}$



## Urea in Blood

- When a patient is put on dialysis at the start of a treatment their BUN will be about 80 mg/dL. How many urea molecules would be inside a single hollow fiber?
- A) millions (1,000,000) =  $10^6$
- B) Billions (1,000,000,000) =  $10^9$
- C) Trillions (1,000,000,000,000) =  $10^{12}$
- D) Quadrillions (1,000,000,000,000,000) =  $10^{15}$
- E) Quintillions (1,000,000,000,000,000,000) =  $10^{18}$

## Urea in a hollow fiber

- Amount of BUN = 80 mg/dL = 800 mg/L = 0.8 g/L
- Urea G. M. W. is 60. BUN is 28
- Urea's weight in patient plasma is  $(60/28) \times 0.8 \text{ g/L} = 1.714 \text{ g/L} = 0.0285 \text{ moles} = 1.71 \times 10^{22} \text{ atoms per liter}$
- $1.71 \times 10^{22} \text{ atoms per liter} \times 5.00 \times 10^{-6} \text{ L} = 8.58 \times 10^{16} \text{ molecules}$
- As the blood passes through the hollow fiber, the urea will be dialyzed out so the actual amount will be about half of the above number or  $4.29 \times 10^{16} \text{ molecules}$
- That's = 42.9 quadrillion molecules or 42.9 million billion molecules. Answer D.

# Water and Sodium ions in a Hollow Fiber

- Water molecules = 1.67 hundred billion billion molecules = 167 quintillion molecules.
- Patient Sodium ion concentration = 140 mEq/L = 140 mmol/L
- Sodium ion number = 420 million billion ions = 420 quadrillion ions
- The ratios to water are:
  - Water/Sodium = 400/1
  - Water/ Urea = 4000/1
  - Sodium/Urea = 10/1

How fast  
does a urea  
molecule  
move in  
plasma at  
body  
temperature?

- A) Slower than a herd of turtles in a jar of peanut butter
- B) As fast as a sports car (100 miles/hr = 45 m/s)
- C) A thousand miles per hour = 450 m/s
- D) As fast as the Space Station (17,500 mph = 8,000 m/s)

The velocity  
of urea is  
directly  
proportional  
to its energy

- Energy (E) relates to speed by the following equation:

$$E = \frac{mv^2}{2} = \frac{3KBK}{2} \rightarrow v = \sqrt{\frac{3KBK}{m}}$$

- Where:
  - m = mass of urea molecule =  $9.963 \times 10^{-26}$  kg
  - $K_B$  = Boltzmann's constant =  $1.3805 \times 10^{-23}$  J/K
  - K = Degrees Kelvin ( $273^0$  K =  $0^0$  C)
  - V = velocity in m/s
- The Urea velocity is: 359 m/s (Water Molecules = 655 m/s because they are lighter)
- The answer is: c) a thousand miles per hour = 450 m/s

Urea gets  
knocked  
around by  
the water  
molecules.  
About how  
many  
collisions  
are there  
per second?

- A) hundreds
- B) Thousands
- C) millions
- D) Billions
- E) Trillions
- F) Quadrillions

## Urea collisions

- The distance a particle travels without colliding with another particle is called a “Mean free path”.
- For water at room temperature, this distance is only  $10^{-11}$  meter! For air it’s 6,800x longer.
- The number of mean free paths covered by urea in one second would be:
  - $359.3 \text{ meters} / 10^{-11} \text{ meter} = 3.593 \times 10^{13} = 36 \text{ trillion mean free paths}$
- Since each mean free path ends with a collision, then the number of collisions will also be 36 trillion/second (Answer E)



# Mean Free path (MFP) and Diffusion

- The average distance a particle will have moved from its starting point is the square root of the number of mean free paths taken times the length of the mean free path
- For 100 mean free path steps, the average distance traveled will be  $10 \times \text{MFP}$
- If the rate of MFP steps is known per second as well as the MFP distance, then the time it takes to go a certain distance can be determined

How long will it take a urea molecule to move from the center of a hollow fiber to the membrane wall?

- MFP =  $10^{-11}$  m,  $3.6 \times 10^{13}$  MFP/second, Hollow fiber diameter = 200  $\mu\text{m}$
- A) 3 milliseconds
- B) 3 seconds
- C) 3 minutes
- D) 0.05 hours

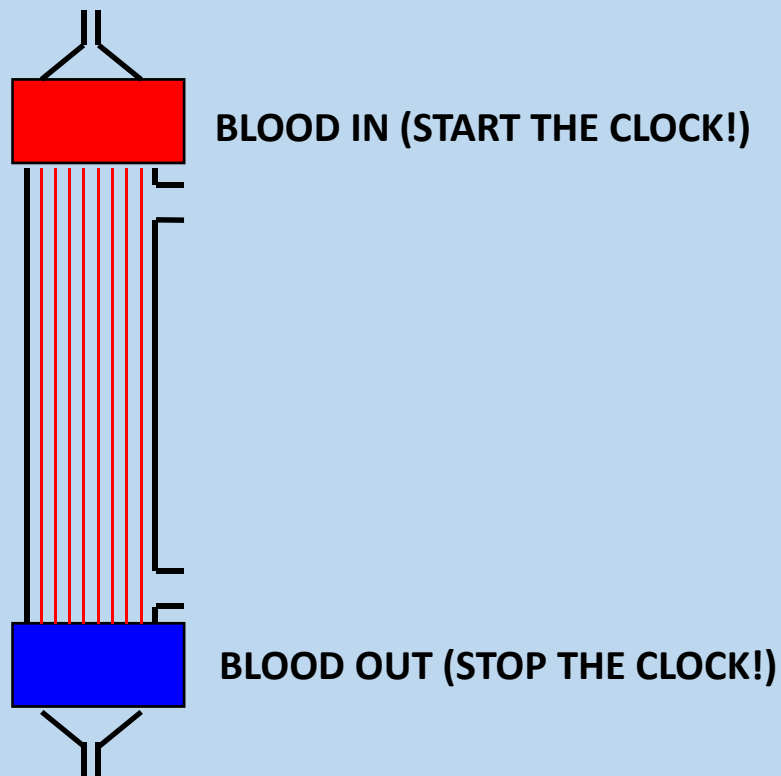
# Urea Hollow Fiber Diffusion Time

- Distance to travel =  $100 \mu\text{m} = 10^{-4} \text{ m}$
- Number of MFP =  $10^{-4} \text{ m} / 10^{-11} \text{ m} = 10^7 \text{ MFP}$
- $(\text{Number of MFP})^2 = 10^{14} = 100 \text{ TRILLION}$
- $100 \text{ TRILLION} / 36 \text{ TRILLION/SECOND} = 2.77 \text{ Seconds}$
- The answer is : B) 3 Seconds

# Urea Time and Distance

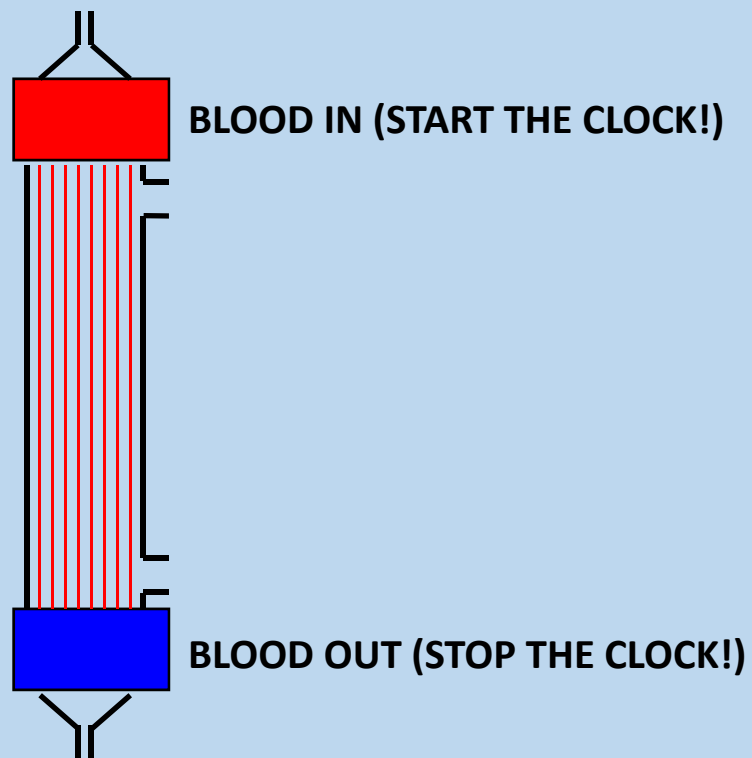
DISTANCE	TIME
1 $\mu\text{m}$	0.28 msec
10 $\mu\text{m}$	0.0277 sec
100 $\mu\text{m}$	2.77 sec
1 mm	4.6 min
1 cm	7.7 hr
10 cm	1 month
1 m	8.8 years

# Hollow Fiber Dialysis Time



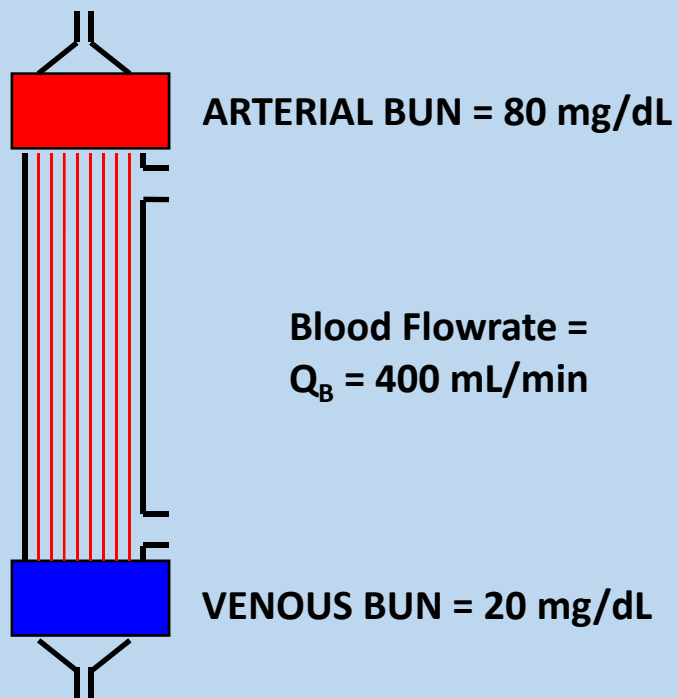
- Urea can only be removed from the blood while it's in the hollow fiber. If a dialyzer's blood volume is 100 mL, how long does it take for blood to pass through the fiber at the following flow rates?
  - 200 mL/min
  - 400 mL/min
  - 600 mL/min

# Hollow Fiber Dialysis Time



- For  $Q_B = 200$  mL/min The time is 30 seconds (with a blood volume of 100 mL, you could fill 2 dialyzers in a minute)
- For  $Q_B = 400$  mL/min, The time is 15 seconds
- For  $Q_B = 600$  mL/min, The time is 10 seconds
- $(\text{Dialyzer volume}/\text{Blood flowrate}) \times 60 = \text{blood fiber time in seconds}$

# The Concept of Extraction Ratio (ER)



- Extraction Ratio is defined as the ratio of the BUN removed divided by the Total BUN entering the dialyzer
- $ER = (Art_{bun} - Ven_{bun})/Art_{bun}$
- $ER = (80 - 20)/80 = 60/80 = 0.75$
- 75% of the urea is removed in a single pass through the fiber

## BUN of Venous Blood based on Dialyzer KoA

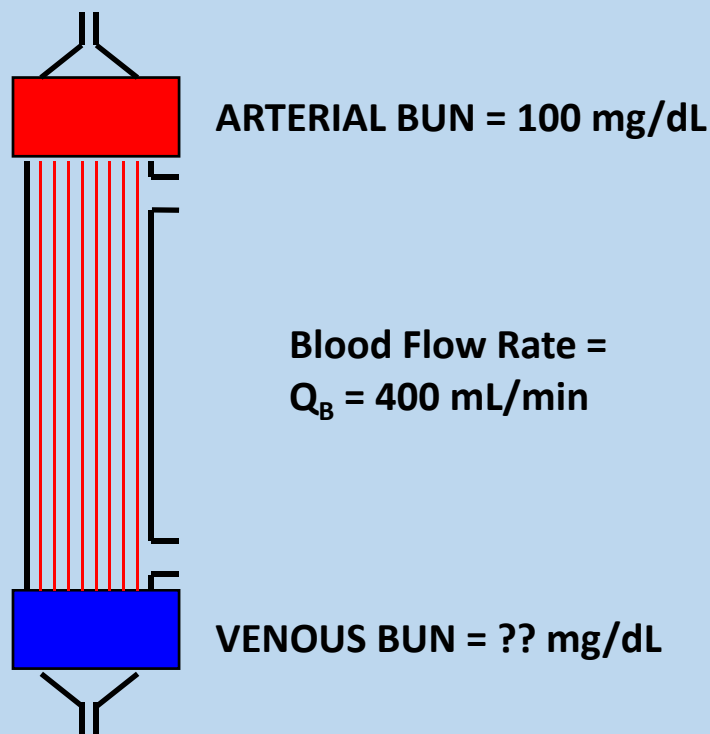
QB = 300 mL/min

QD = 600 mL/min

<u>KoA</u> (mL/min)	<u>Clearance</u> (mL/min)	<u>Arterial Blood BUN Values (mg/dL)</u>				
		<u>70</u>	<u>80</u>	<u>90</u>	<u>100</u>	<u>110</u>
500	217	19.4	22.1	24.9	27.7	30.4
600	232	15.9	18.1	20.4	22.7	24.9
700	245	12.8	14.7	16.5	18.3	20.2
800	254	10.7	12.3	13.8	15.3	16.9
900	262	8.9	10.1	11.4	12.7	13.9
1000	269	7.2	8.3	9.3	10.3	11.4
1100	274	6.1	6.9	7.8	8.7	9.5
1200	278	5.1	5.9	6.6	7.3	8.1

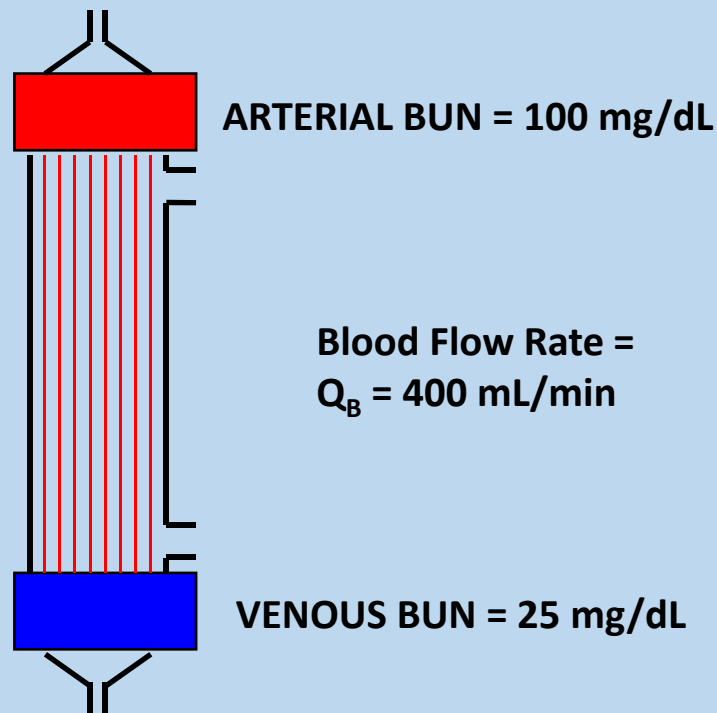


# Extraction Ratio (ER)



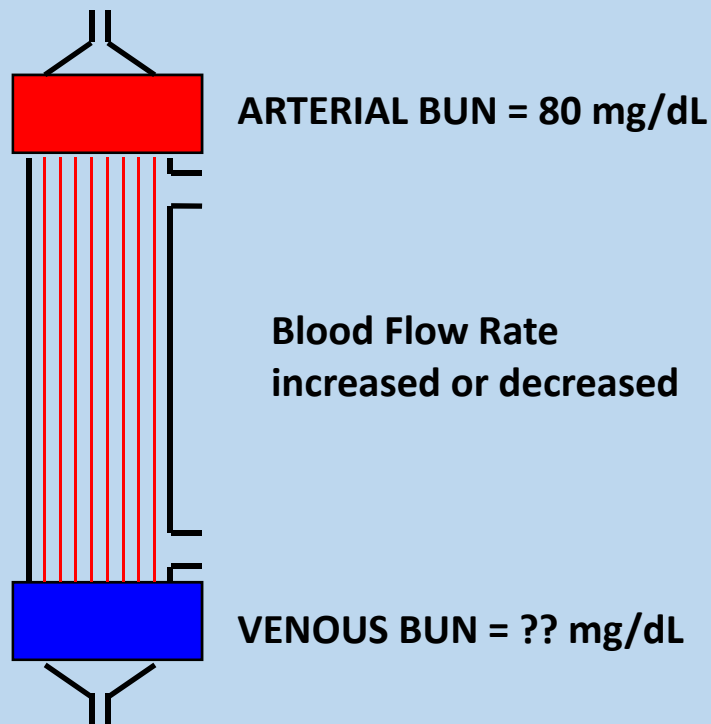
- What happens to the extraction ratio if the BUN is increased at the Dialyzer inlet?
- A) it increases
- B) it decreases
- C) it remains the same

# Extraction Ratio (ER)



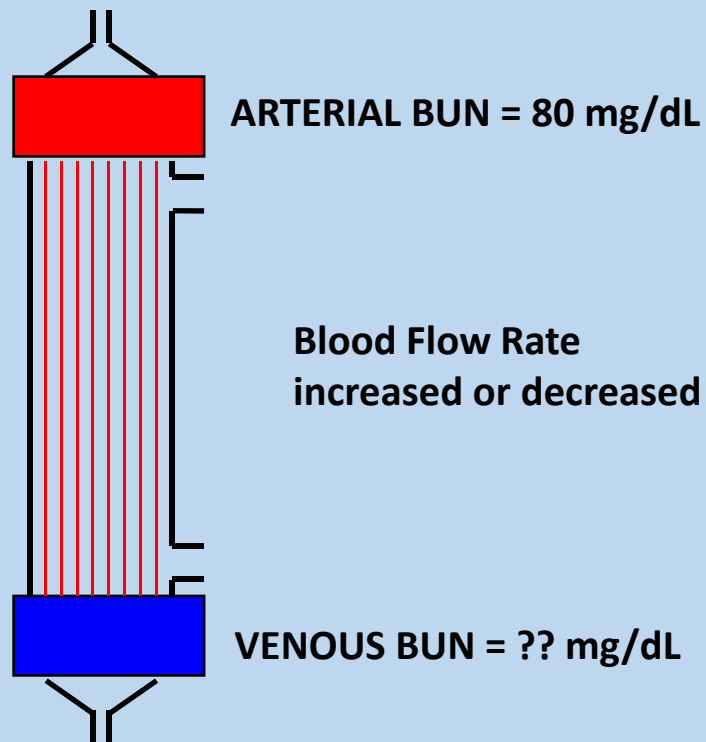
- C) = it remains the same
- This means the concentration leaving the venous end of the dialyzer will be 25 mg/dL
- $ER = (Art_{bun} - Ven_{bun}) / Art_{bun}$
- $VEN_{BUN} = ART_{BUN} (1 - ER)$
- $VEN_{BUN} = 100 (1 - 0.75) = 25$  mg/dL
- BUN 80 mg/dL  $\Rightarrow$  60 mg/dL
- BUN 100 mg/dL  $\Rightarrow$  75 mg/dL

# Extraction Ratio (ER)



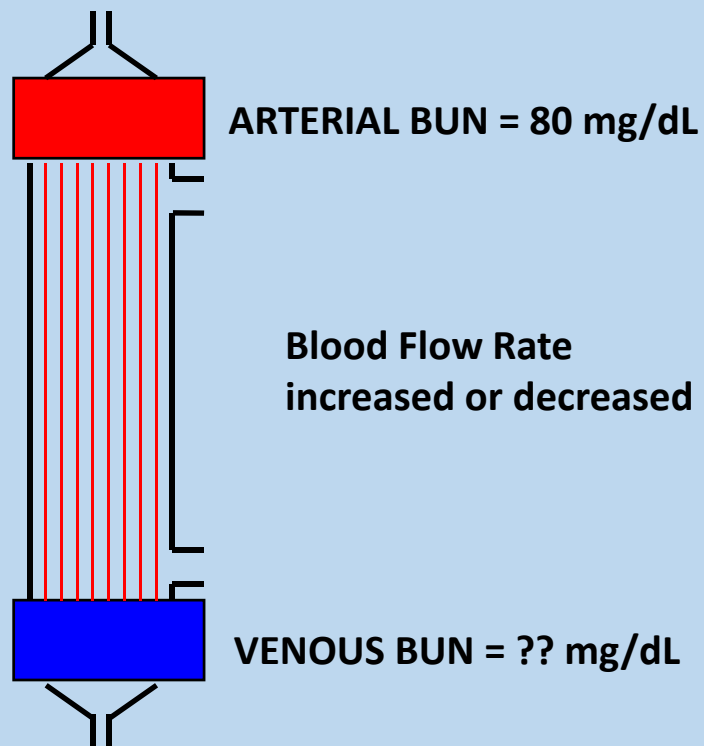
- What happens to the ER if the Blood Flow Rate is increased or decreased?
- A) As  $Q_b$  increases, ER increases
- B) As  $Q_b$  increases, ER decreases
- C) As  $Q_B$  decreases, ER increases
- D) As  $Q_B$  decreases, ER decreases
- E) ER remains the same

# Extraction Ratio (ER)



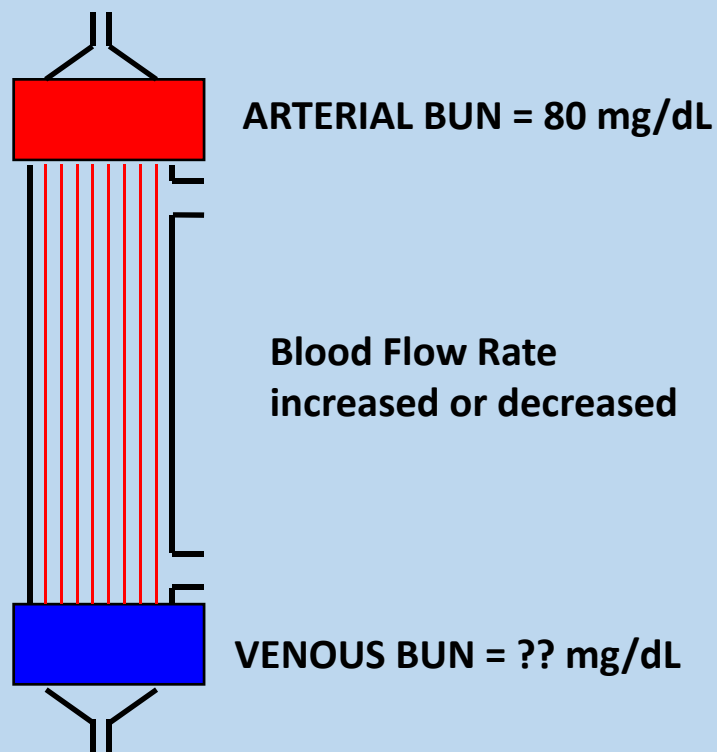
- B) As  $Q_b$  increases, ER decreases
- C) as  $Q_b$  decreases, ER increases
- The way to think of this is that at higher flow rates the BUN spends less time in the dialyzer and hence has less time to diffuse over to and then through the membrane
- It's just the opposite for lower blood flow rates

# Extraction Ratio (ER)



- If the ER goes down with increasing  $Q_B$ , why do MD's prescribe high  $Q_B$ 's for their patients?
- A) MD's don't understand dialyzer dynamics
- B) Faster is always better
- C) The  $Q_B$  increase is larger than the ER decrease
- D) ER has nothing to do with clearance

# Extraction Ratio and Clearance ( $C_x$ )



- C) The  $Q_B$  increase is larger than the ER decrease
- ER is directly related to clearance
- Clearance = ER x  $Q_b$
- Remember this Formula?

$$C_x = \left( \frac{A_x - V_x}{A_x} \right) Q_B$$

# Clearance vs. Blood Flow

Arterial BUN = 80 mg/dL  $Q_D = 500$  mL/min

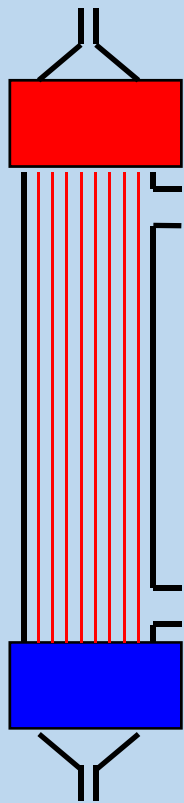
BLOOD FLOW (400 mL/min)	EXT. RATIO %	CLEARANCE (mL/min)	VENOUS BUN (mg/dL)
20,000	2	422	78
2,000	20	403	64
1,000	38	379	50
500	65	327	28
200	96	193	3
100	100	100	0

# Thinking Clearance

- Clearance as blood volume
- Let  $Q_B = 400$  mL/min and  $C_x = 300$  mL/min
  - 300 mL of blood will be completely cleared of BUN and 100 ml will be unchanged
  - In actuality, all 400 mL will have a reduction of 75%
  - The clearance rate remains constant during the treatment.
- Clearance as BUN removed
- Let  $ART_{BUN} = 80$  mg/dL and  $VEN_{BUN} = 20$  mg/dL
  - 60 mg/dL is removed
  - $Q_B = 400$  mL/min = 4 dL/min
  - 60 mg/dL x 4 dL/min = 240 mg/min is removed
- The amount of BUN removed per minute will drop during the treatment as the  $ART_{BUN}$  and  $VEN_{BUN}$  decrease.



# Clearance vs. Dialysate Flow



BLOOD FLOW = 400 mL/min

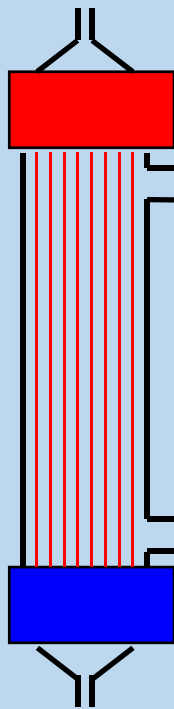
DIALYSATE FLOW = 500 mL/min

DIALYZER  $K_oA$  = 945

CLEARANCE = 300 mL/min

- How much will the clearance change if the dialysate flow rate is increased to 800 mL/min?
  - A) 10%
  - B) 6%
  - C) 4%
  - D) 0%
  - E) -4%

# Clearance vs. Dialysate flow



BLOOD FLOW = 400 mL/min

DIALYSATE FLOW = 500 mL/min

DIALYZER  $K_oA$  = 945

CLEARANCE = 300 mL/min

- THE ANSWER IS: B) 10%
- INCREASING DIALYSATE FLOW WILL INCREASE CLEARANCE
- THE CLEARANCE FORMULA IS:

$$C_x = \frac{Q_B \left( e^{K_oA \left( \frac{1}{Q_B} - \frac{1}{Q_D} \right)} - 1 \right)}{e^{K_oA \left( \frac{1}{Q_B} - \frac{1}{Q_D} \right)} - \frac{Q_B}{Q_D}}$$

Where:  $C_x$  = Clearance of solute, X

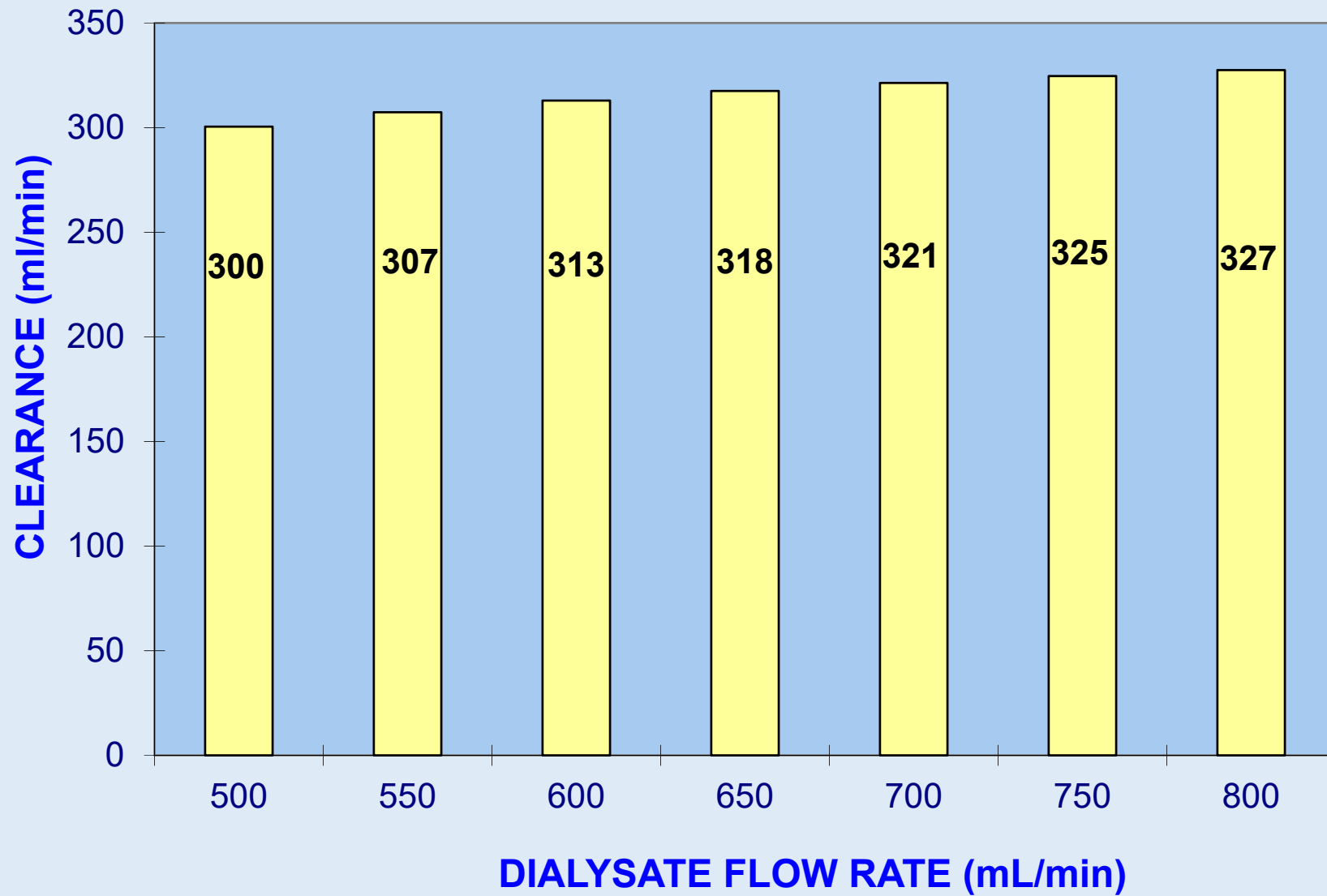
$Q_B$  = Blood flowrate

$Q_D$  = Dialysate flowrate

$\ln$  = Natural logarithm = e

$e$  = 2.718281828..

## CLEARANCE for $K_{oA} = 945$ , $Q_B = 400$ mL/min



NEWS Break:  
Increasing  $Q_D$   
may have zero  
benefit !

- RENAL WEEK 2010 abstract (Ward RA, et al: TH-FC038)
  - 28 patients, crossover study
  - $Q_D = 600$  mL/min alternating with 800 mL/min BABA ABAB
  - $Q_B$  averaged 435 mL/min
  - Revaclear or Revaclear MAX dialyzers were used
- RESULTS:
  - 600 mL/min had Kt/V of  $1.67 \pm 0.04$
  - 800 mL/min yielded KT/V of  $1.65 \pm 0.04$
- Benefits of higher dialysate flow may not be true anymore, especially with today's newer dialyzers.

## Pressure/Flow Relationship Equation

- The relationship of Pressure to Flow in a hollow fiber is given by the Hagen-Poiseuille Equation:

$$Q_B = \Delta P / (8\mu L / \pi r^4)$$

Where:  $Q_B$  = Blood Flowrate

$\Delta P$  = Blood Pressure drop through the fiber.

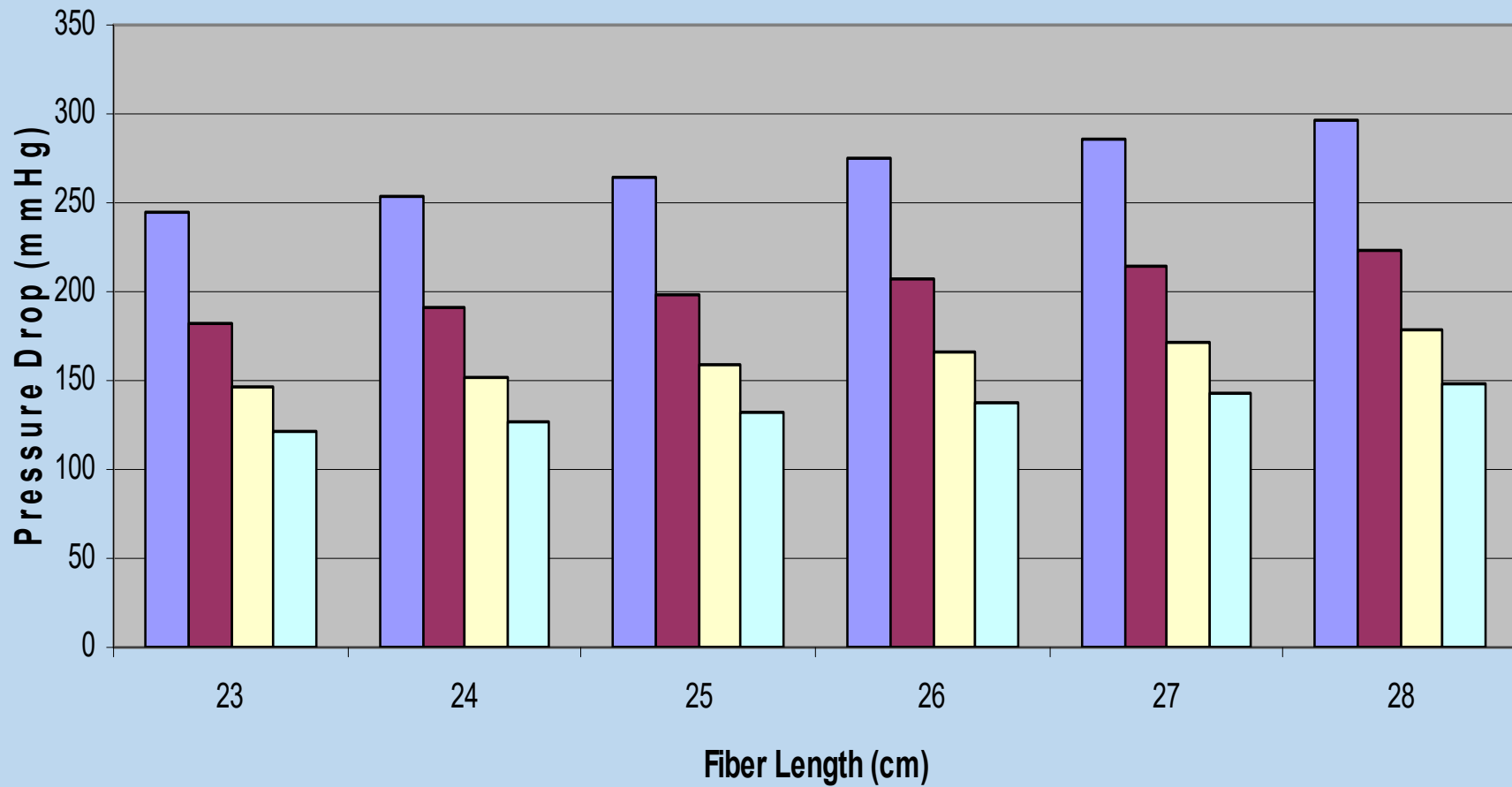
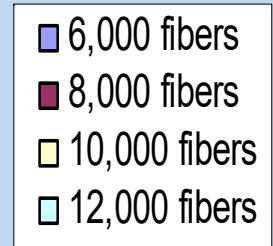
$L$  = Length of fiber.

$r$  = Inside radius of the fiber.

$\mu$  = Blood viscosity

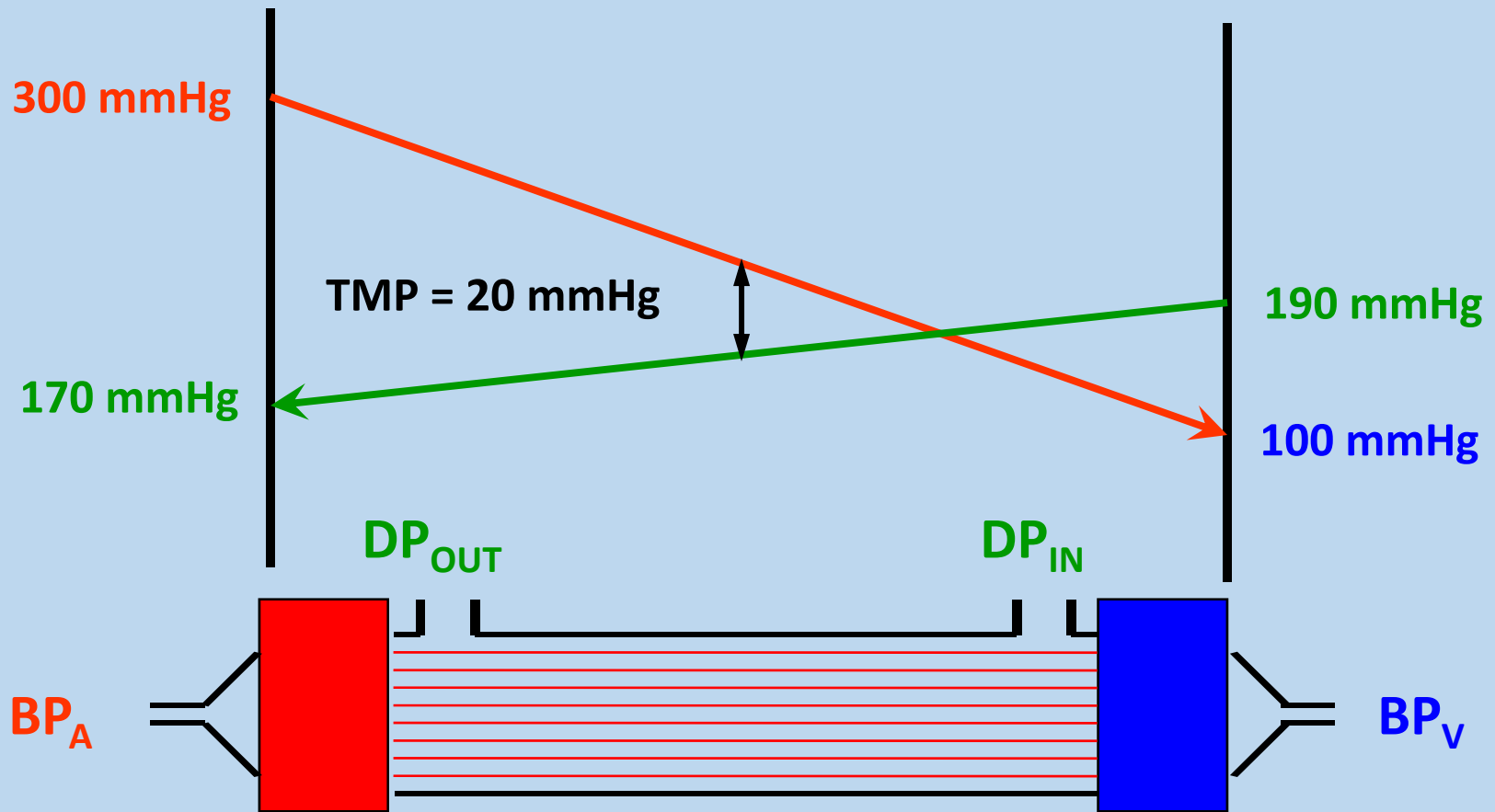
### Dialyzer Blood Pressure Drop

$Q_B = 400 \text{ mL/min}$



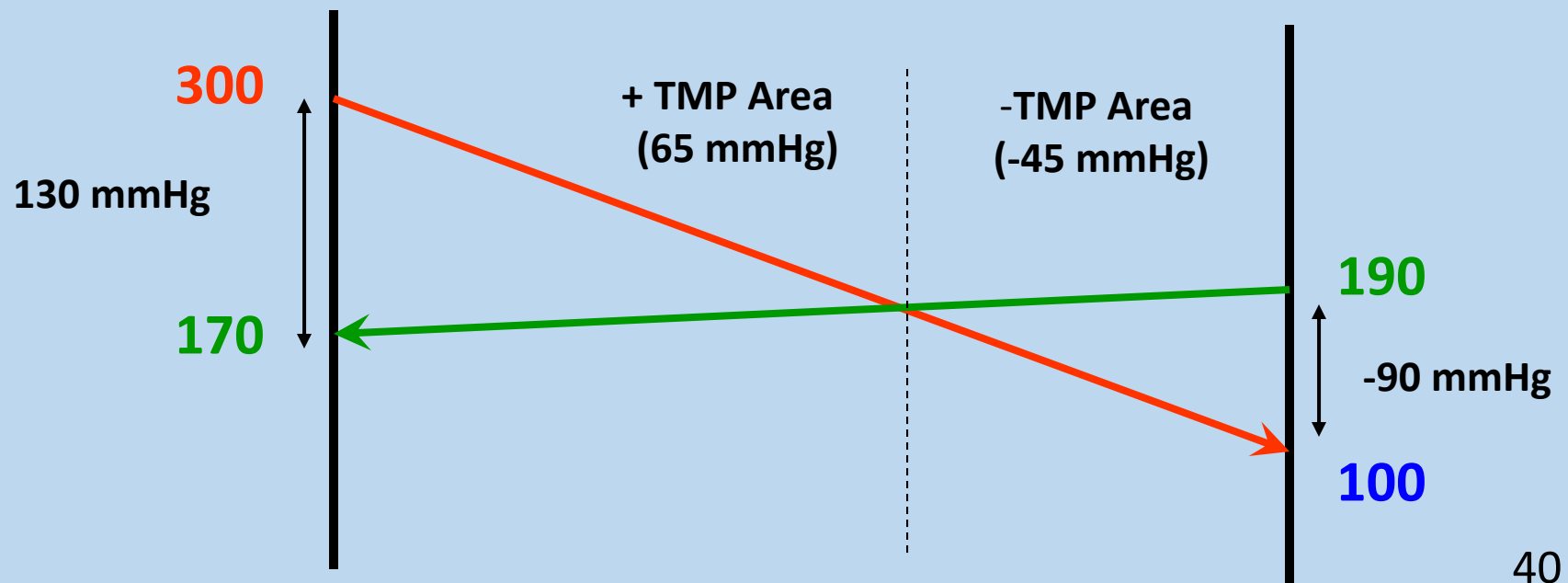
# Pressures inside a Hollow Fiber

$K_{uf} = 50 \text{ mL/hr/mmHg TMP}$ . Desired UFR = 1000 mL/hr.



# TMP along the hollow fiber

- $+TMP_{AVG} = (TMP_{PRE} + 0) / 2 = TMP_{PRE} / 2$   
 $= (130 + 0) / 2 = 130 / 2 = 65 \text{ mmHg}$
- $-TMP_{AVG} = (TMP_{POST} + 0) / 2 = TMP_{POST} / 2$   
 $= (-90 + 0) / 2 = -90 / 2 = -45 \text{ mmHg}$

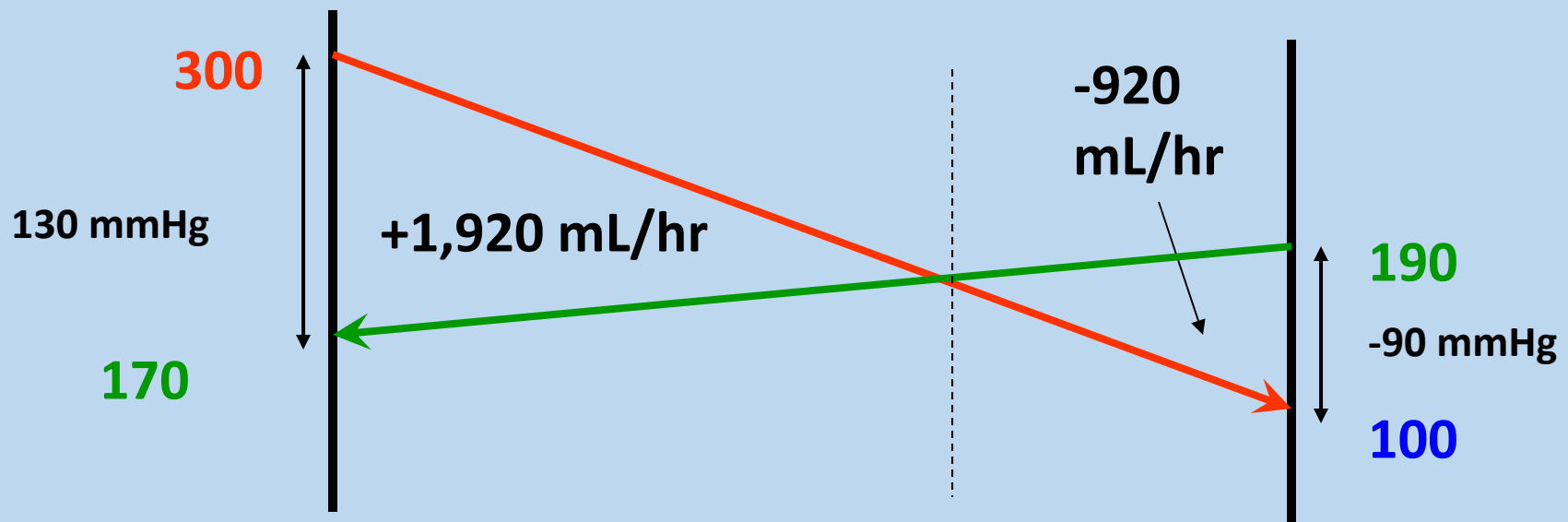




## UFR along the hollow fiber

$$\begin{aligned} +\text{UFR} &= K_{\text{UF}} \times (+\text{TMP}_{\text{AVG}}) \times \text{PRE}/(\text{PRE} + \text{POST}) \\ &= 50 \times 65 \times 130/(130 + 90) = 1,920 \text{ mL/hr} \end{aligned}$$

$$\begin{aligned} -\text{UFR} &= K_{\text{UF}} \times (-\text{TMP}_{\text{AVG}}) \times \text{POST}/(\text{PRE} + \text{POST}) \\ &= 50 \times -45 \times 90/(130 + 90) = -920 \text{ mL/hr} \end{aligned}$$



The party in the hollow  
fiber is now officially over...  
Thanks for coming!